



CNC wire bender for making 2D stirrups of TMT wire



WB-12

↓ **Heavy duty De coilers**



↓ **All under body machine concept**



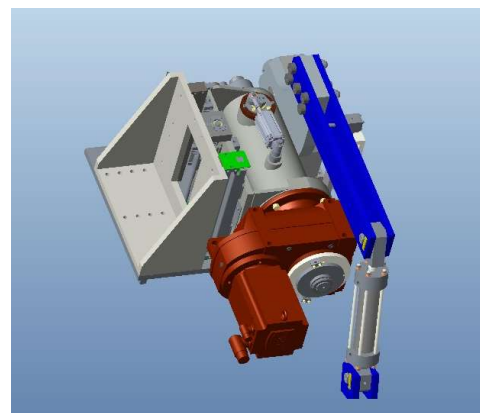
**Salient features**

- ◆ Heavy duty machine construction
- ◆ All machine construction under one body for maintenance free operation and dust protection
- ◆ Inbuilt air conditioned sealed panel for long life and maintenance free operation
- ◆ Simultaneous two wire processing with individual straightening mechanism
- ◆ Machine operation with heavy duty servo motors (Made in Germany)
- ◆ Master speed control ports for feeding and bending operation
- ◆ No belt drives, All geared drives

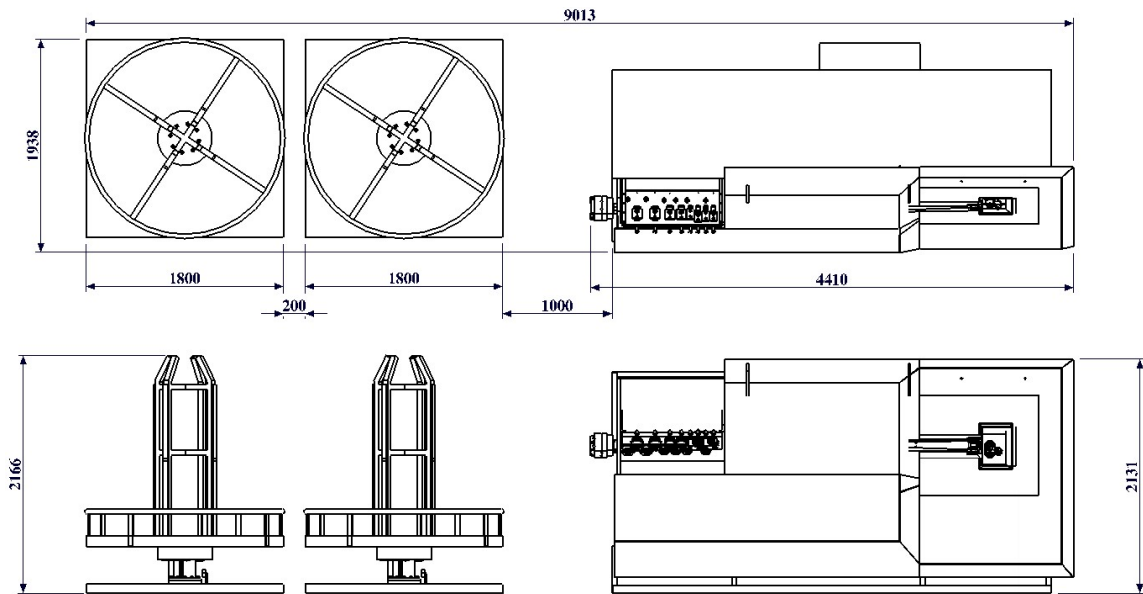
**Reliability**

Our machines have always been known for their reliability and hustle free operation, customer satisfaction has always been the top priority for us.

**Indigenously designed bender with recirculating oil lubrication and air cooled Motor ↓**



Technical data	
Operating wire range $\phi$	
- 2 wire	$\phi 6 \text{ mm} - \phi 8 \text{ mm}$
- 1 wire	$\phi 6 \text{ mm} - \phi 12 \text{ mm}$
Max bending angle	$\pm 180^\circ$
Max pulling speed	120 Mtr/min
Mandrel diameter range	$\phi 24 \text{ mm} - \phi 50 \text{ mm}$
Cutting mechanism	Hydraulic
Feed roller pressure	Pneumatic
Length tolerance	$\pm 1 \text{ mm}$
Bending tolerance	$\pm 1^\circ$
Average power consumption	5 Kw
Connected load	25 Kw
Average production	325 to 375 tons per month (2x 10 Hours shift)
Machine weight	3500 Kg



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